

# Micromax™ PE316

## Electronic Inks and Pastes

### Silver Conductor Paste

Micromax™ PE316 is a low temperature drying silver conductor capable of superior adhesion to PVDF.

### Product benefits

- Superior adhesion to PVDF
- Low temperature curable as low 65 °C
- Screen printable, stencil enabled and dispensing

### Product information

Solvent or thinner	Micromax™ 3610
Solid content	65 - 69 <sup>[1]</sup> %
[1]: 150 °C/2h	

### Rheological properties

Viscosity	35 - 45 <sup>[2]</sup> Pa.s
[2]: Brookfield RVT, SC4-14/6R, 10 rpm	

### Application technique

Drying time	60 min
Drying temperature	65 °C

### Typical mechanical properties

Adhesion, cross hatch	4B <sup>[3]</sup> class
[3]: ASTM D3359-78, no material removal on PVDF/PI/PET	

### Electrical properties

Volume resistivity	≤50 μOhm.cm
Surface resistivity	≤20 <sup>[4]</sup> mOhm per square
[4]: at 25.4μm	

### Storage and stability

Shelf life	6 <sup>[5]</sup> months
[5]: in unopened containers, from date of shipment, at temperature <25 °C	

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### Additional information

How to use

### Processing

- **Substrates**
  - Polycarbonate, surface treated polyester, and PVDF
- **Screen types**
  - Polyester, stainless steel, stencil
- **Printing**
  - Reel to reel, semi automatic or manual
- **Clean-up solvent**
  - Ethylene glycol diacetate
- **Drying**
  - Box oven : 65 °C for 1 hour

### Properties

- Information in this datasheet shows anticipated typical physical properties for Micromax™ PE316 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

### Storage and shelf life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25 °C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

### Safety and handling

For safety and handling information pertaining to this product, read Safety Data Sheet (SDS).

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